

research & development.

Technology & life sciences

Potential use of (gasification) char as activated carbon

Marcel Huber^{*1}, Benjamin Hupfauf¹, Vittoria Benedetti², Francesco Patuzzi², Marco Baratieri²

¹Management Center Innsbruck; Department of Environmental, Process & Energy Engineering;

²Free University of Bolzano; Faculty of Science and Technology,



outline

Brief information on institution and presenter

Basics in thermochemical conversion

The floating-fixed-bed technology

Activated char from gasification

 starting situation

 activation setup

 first findings

Summary

personal introduction

DI Marcel Huber

MCI - marcel.Huber@mci.edu

Maximilianstr. 2, 6020 Innsbruck

Education

- | | |
|-------------|---|
| 1991 - 1996 | Higher education as mechanical engineer |
| 1999 - 2003 | Studying process and environmental engineering at MCI |

Professional background

- | | |
|-------------|--|
| 1997 - 2000 | Quality manager at a dozer producing company |
| 2001 - 2003 | Quality manager at automotive company |
| 2004 - 2008 | Junior researcher at MCI |
| 2009 - now | Senior researcher and RND project manager at MCI |
| 2015 - now | Head of research cluster renewable energy at MCI |

the entrepreneurial school

Entrepreneurial school

Based on a purely public ownership

Founding in 1996

University of Innsbruck is a founding member

9 higher education study programs

Around half are technical studies

Bachelor and Master programs

Management courses

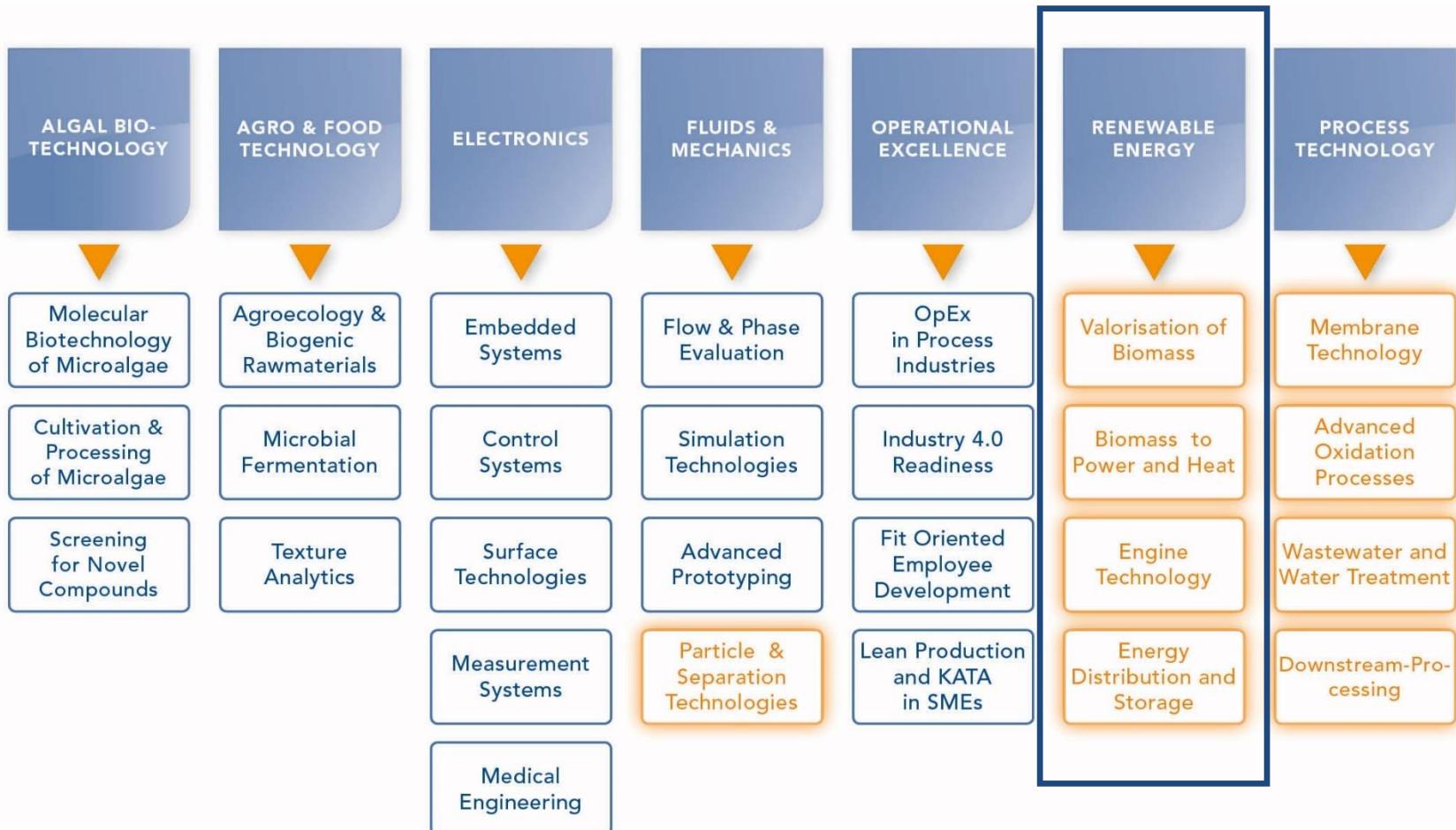
3.000 students

100 partner universities

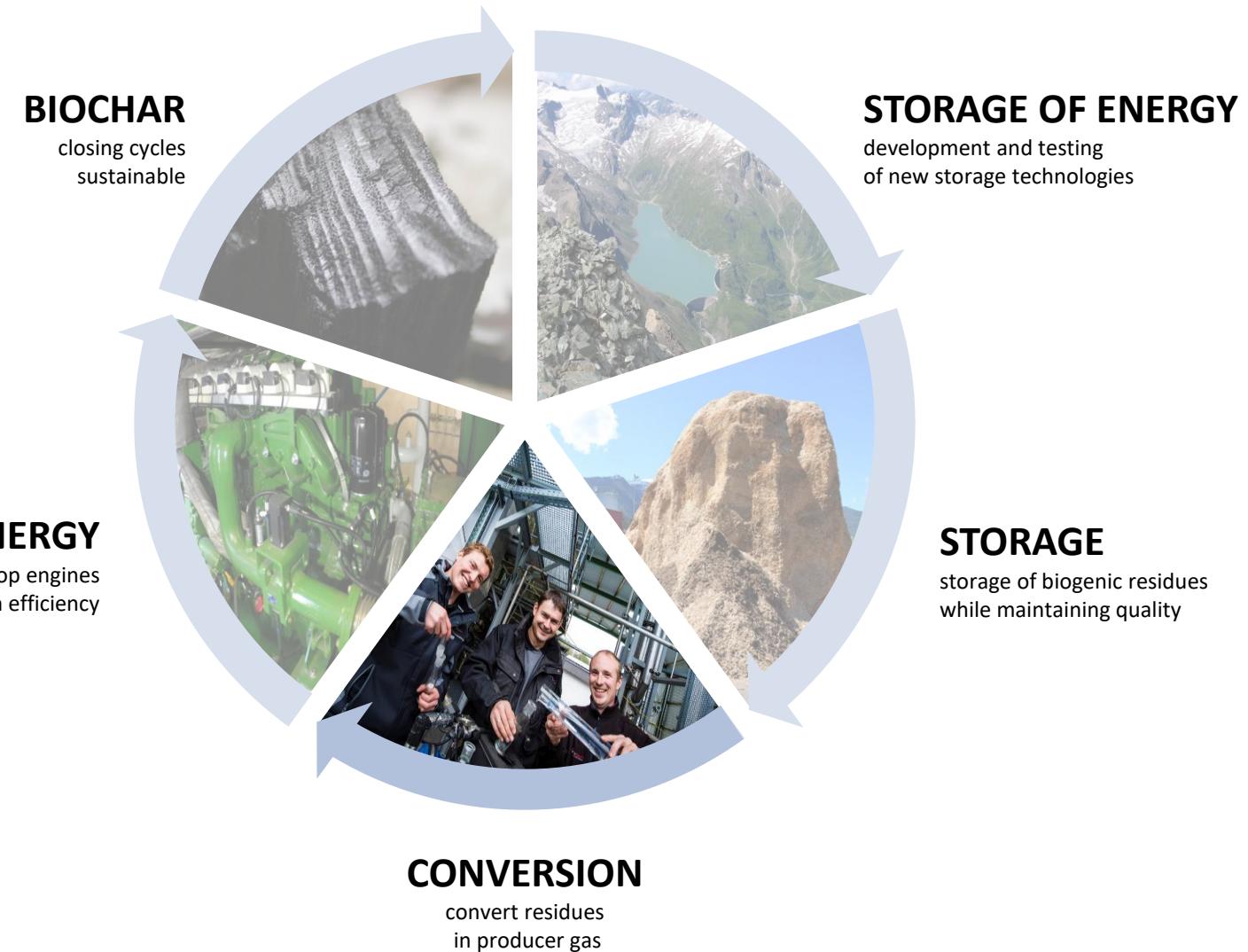
5 locations in Innsbruck



research structure



research areas renewable energy



basics in thermochemical conversion

difference between incineration and gasification

Incineration



Oxidation

(Verbrennung)

Producer gas

(aus Pyrolyse und Vergasung)

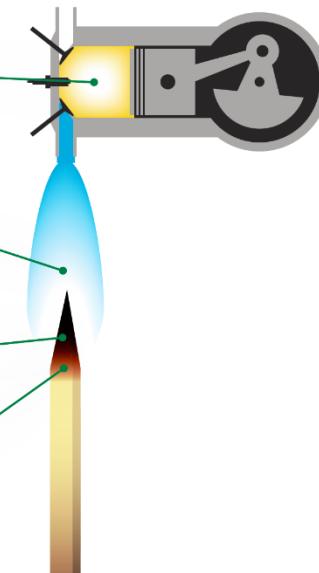
Char gasification

(Reduktion der Kohle)

Pyrolysis

(Verkohlung)

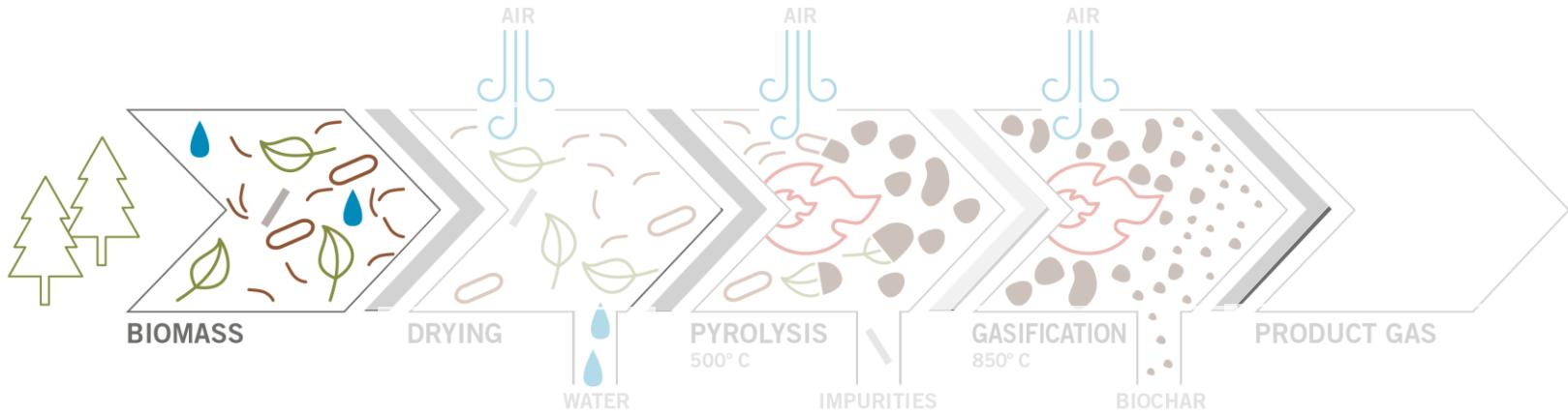
Gasification



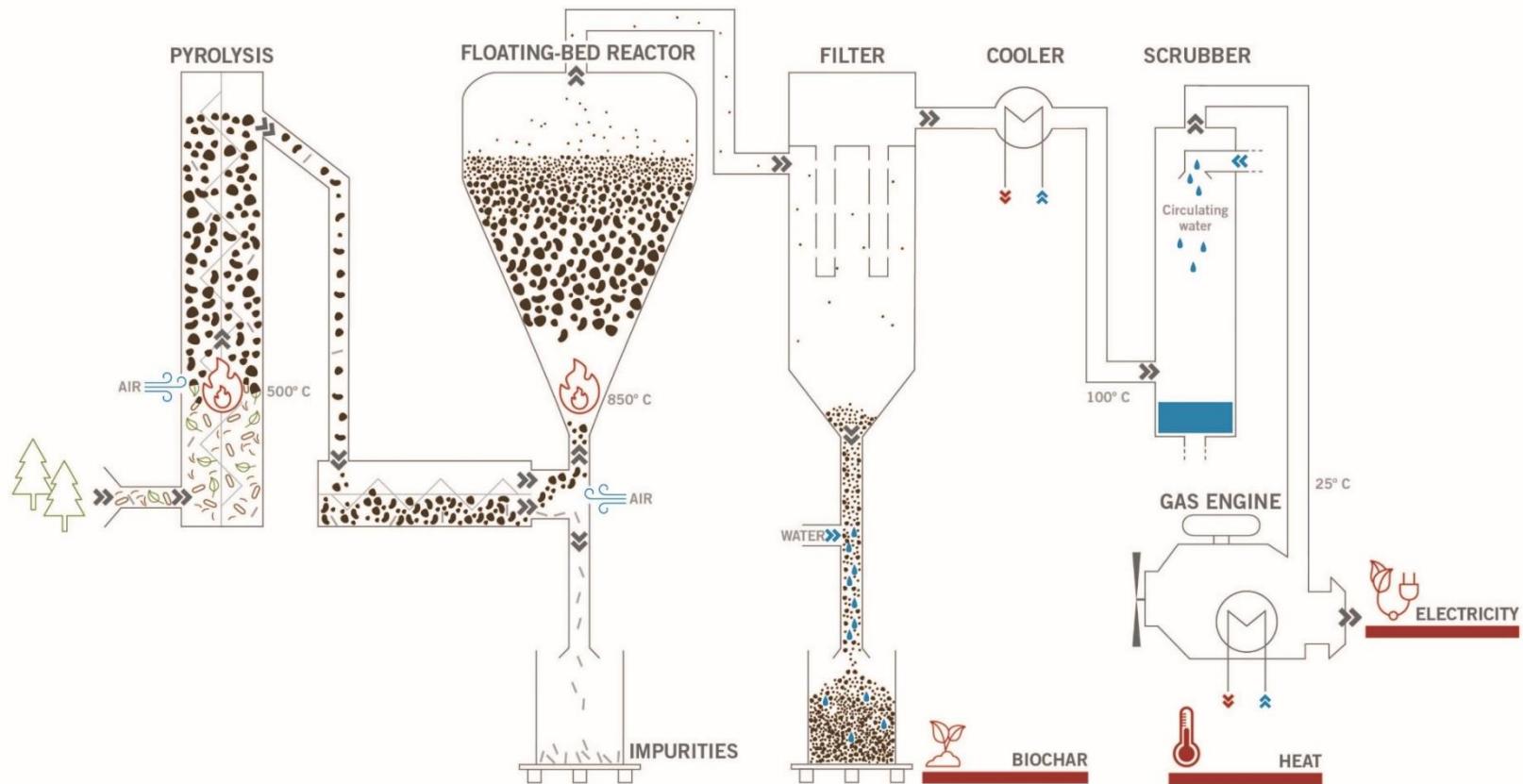
Source: ÖMBV & MCI

basics in thermochemical conversion

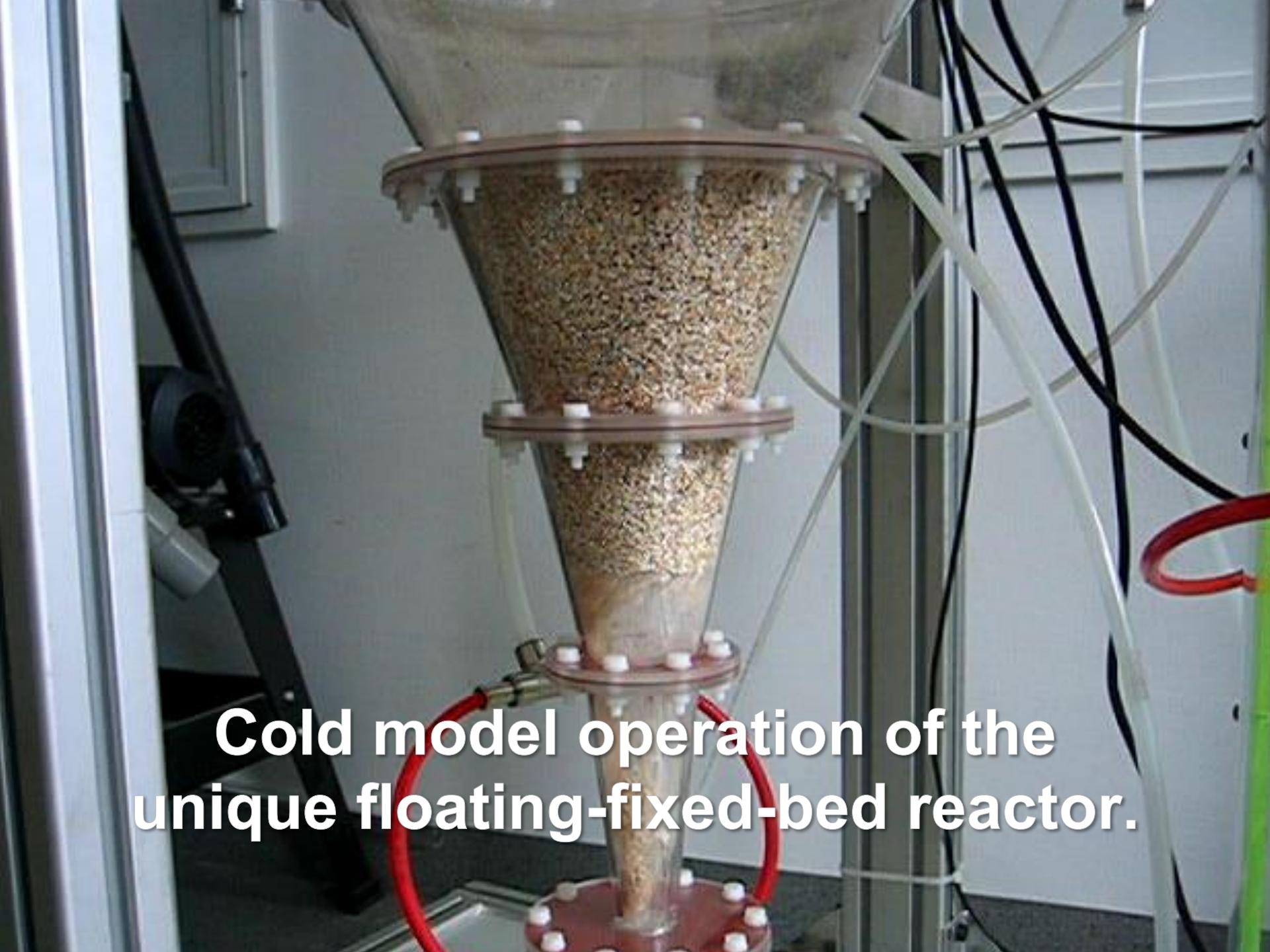
A completely staged approach



the floating-fixed-bed gasification technology



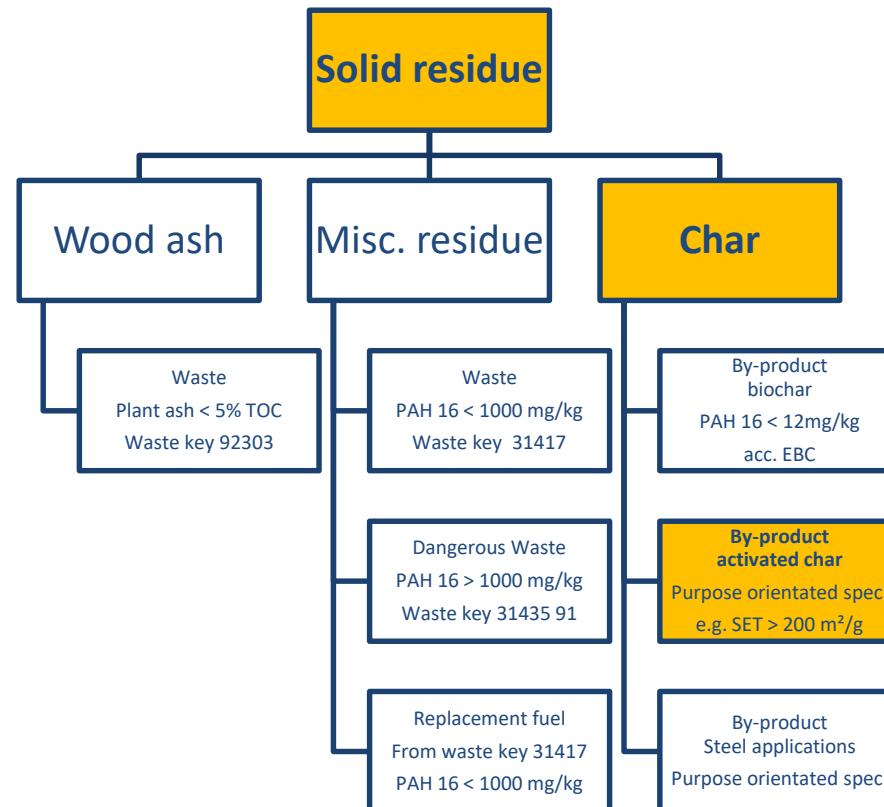
Source: www.syncraft.at



**Cold model operation of the
unique floating-fixed-bed reactor.**

activated char from gasification

different solid residues from gasification



activated char from gasification

starting situation – market related

Annual global production of charcoal
40 Mio. tons. **200 Mio. tons of wood** are used therefore. In energy terms these are **15,000 TWh.**

activated char from gasification

starting situation – actual production



Source: GEO

Globally dominating charcoal production
technology

activated char from gasification

starting situation – actual production



Source: Donau Carbon

Production from e.g. coconut shells at temperatures between 700 – 1,000°C to reach a surface S_{BET} from (300) 600 – 1,500 m²/g

activated char from gasification

starting situation – gasifier char performance

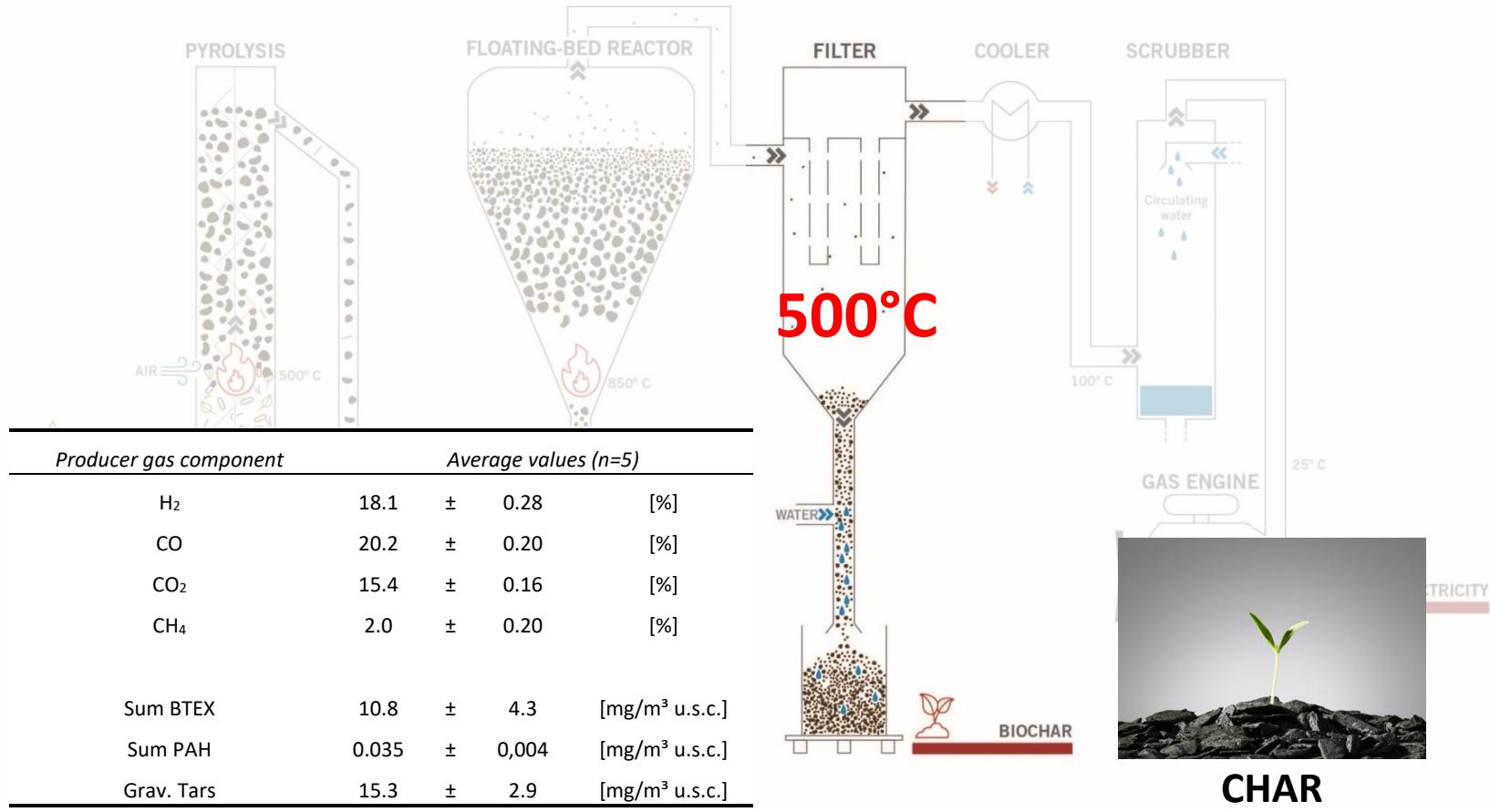
Table 2. S_{BET} values of char collected from different biomass gasification plants in South Tyrol, Italy.

| | Feedstock | Technology | Gasifying agent | Nominal power | T (°C) | S_{BET} (m^2/g) |
|---|------------|---------------------|-----------------|---------------------------|--------|-----------------------|
| A | wood chips | downdraft | air | 45 kWel 120 kWth | ~650 | 352.41 |
| B | pellets | rising co-current | air | 180-190 kWel 220-240 kWth | ~700 | 127.67 |
| C | wood chips | downdraft | air | 100-150 kWel 200-250 kWth | ~650 | 77.90 |
| D | wood chips | downdraft | air | 300 kWel 600 kWth | ~800 | 281.23 |
| E | wood chips | dual stage gasifier | air | 50 kWel 80 kWth | ~900 | 586.72 |

Source: Baratieri et al.; 2016

Temperature, residence time, fuel and process related!
Measurement of “real” temperature?

activated char from gasification



CHAR
by-product due to:
PAH 16: 3,2 – 11,3 mg/kg
 S_{BET} : ~ 350m²/g

activated char from gasification

Further activation tests - setup



Strictly tubular reactor, filled with charcoal, mounted in a muffle oven and spilled by activation gas at a certain temperature for a set period of time

activated char from gasification

Further activation tests – first results

| Sample | T °C | t min | S _{BET} m ² /g |
|------------------------------------|---------|----------|---------------------------------------|
| Char Schwaz not activated | 0 | 20 | 319 |
| Char Schwaz activated | 800 | 20 | 360 |
| Char Schwaz activated with KOH | 450 | 20 | 379 |
| Char Hatlerdorf not activated | 0 | 20 | 218 |
| Char Hatlerdorf activated | 800 | 20 | 249 |
| Char Hatlerdorf activated with KOH | 450 | 20 | 432 |
| Char Schwaz unactivated | 0 | 0 | 331 |
| Char Hatlerdorf activated | 900 | 20 | 634 |
| Char Hatlerdorf activated | 800 | 60 | 353 |
| Char Hatlerdorf activated with KOH | 550 | 20 | 466 |
| Char Hatlerdorf activated with KOH | 450 | 60 | 384 |

Activation gas CO₂ one some KOH pre-treated samples
from different operating floating-fixed-bed gasifiers

Summary & outlook

- Char / Charcoal is a global high volume product
- Till 2050 almost all carbon related processes (steel, etc.) must be driven by a CO₂ neutral form of carbon
- Char from gasification shows considerable high potential to act as activated char; even at untreated state
 - Pollutants on the char, like PAH, have to be considered before thinking of a by-product / activated charcoal product
- Further activation of gasification char shows good potential
- Systematic investigations in cooperation between UNIBZ & MCI already started; Interreg project targeted 2017 ff.; project partners welcome

Summary & outlook



Many thanks for your attention

Questions?



Acknowledgment

Supported by the government of Tyrol in the course of the research, development and innovation program.

